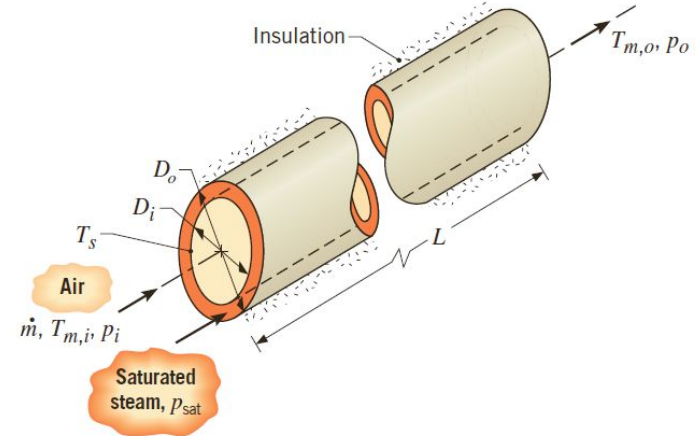


7.15 Water at 24°C flows at 0.8 m/s in a smooth, 1.5 cm I.D. tube that is kept at 27°C . The system is extremely clean and quiet, and the flow stays laminar until a noisy air compressor is turned on in the laboratory. Then it suddenly goes turbulent. Calculate the ratio of the turbulent h to the laminar h . [$h_{\text{turb}} = 4429\text{ W/m}^2\text{K}$.]

7.37 Water flows at 4 m/s , at a temperature of 100°C , in a 6 cm I.D. thin-walled tube with a 2 cm layer of 85% magnesia insulation on it. The outside heat transfer coefficient is $6\text{ W/m}^2\text{K}$, and the outside temperature is 20°C . Find: (a) U based on the inside area, (b) Q W/m , and (c) the temperature on either side of the insulation.

7.17 Air at 200 psia flows at 12 m/s in an 11 cm I.D. duct. Its bulk temperature is 40°C and the pipe wall is at 268°C . Evaluate h if $\varepsilon/D = 0.00006$.

8.38 An air heater for an industrial application consists of an insulated, concentric tube annulus, for which air flows through a thin-walled inner tube. Saturated steam flows through the outer annulus, and condensation of the steam maintains a uniform temperature T_s on the tube surface.



Consider conditions for which air enters a 50-mm -diameter tube at a pressure of 5 atm , a temperature of $T_{m,i} = 17^\circ\text{C}$, and a flow rate of $m = 0.03\text{ kg/s}$, while saturated steam at 2.455 bars condenses on the outer surface of the tube. If the length of the annulus is $L = 5\text{ m}$, what are the outlet temperature $T_{m,o}$ and pressure p_o of the air? What is the mass rate at which condensate leaves the annulus?

7.15 Water at 24°C flows at 0.8 m/s in a smooth, 1.5 cm I.D. tube that is kept at 27°C. The system is extremely clean and quiet, and the flow stays laminar until a noisy air compressor is turned on in the laboratory. Then it suddenly goes turbulent. Calculate the ratio of the turbulent h to the laminar h . [$h_{\text{turb}} = 4429 \text{ W/m}^2\text{K}$.]

Table A.3: saturated liquids...continued

| <u>Temperature</u> | | ρ (kg/m ³) | c_p (J/kg·K) | k (W/m·K) | α (m ² /s) | ν (m ² /s) | Pr | β (K ⁻¹) |
|--------------------|----|-----------------------------|----------------|-------------|------------------------------|---------------------------|------|----------------------------|
| K | °C | | | | | | | |
| Water | | | | | | | | |
| 300 | 27 | 996.5 | 4181 | 0.6103 | 1.465×10^{-7} | 8.568×10^{-7} | 5.85 | 0.000275 |

$$Re = 1.4006e+04$$

In the case of laminar flow

$$Nu_D = 3.657,$$

$$h = Nu \cdot k / D = 148.79 \text{ W/m}^2\text{K}$$

$$h_{\text{turbulent}} / h_{\text{laminar}} = 27.5$$

$$Re = 1.4006e+04$$

In the case of turbulent flow

$$Nu_D = \frac{(f/8) (Re_D - 1000) Pr}{1 + 12.7 \sqrt{f/8} (Pr^{2/3} - 1)}$$

for $2300 \leq Re_D \leq 5 \times 10^6$.

$$f = (0.790 \ln Re_D - 1.64)^{-2}$$

$$f = 0.028705$$

$$Nu = 100.77$$

$$h = Nu \cdot k / D = 4099.9 \text{ W/m}^2\text{K}$$

- 7.37 Water flows at 4 m/s, at a temperature of 100°C, in a 6 cm I.D. thin-walled tube with a 2 cm layer of 85% magnesia insulation on it. The outside heat transfer coefficient is 6 W/m²K, and the outside temperature is 20°C. Find: (a) U based on the inside area, (b) Q W/m, and (c) the temperature on either side of the insulation.

Table A.3: saturated liquids...continued

| <i>Temperature</i> | | ρ (kg/m ³) | c_p (J/kg·K) | k (W/m·K) | α (m ² /s) | ν (m ² /s) | Pr | β (K ⁻¹) |
|--------------------|-------|-----------------------------|----------------|-------------|------------------------------|---------------------------|------|----------------------------|
| K | °C | | | | | | | |
| Water | | | | | | | | |
| 373.15 | 100.0 | 958.3 | 4216 | 0.6791 | 1.681×10^{-7} | 2.940×10^{-7} | 1.75 | 0.000751 |

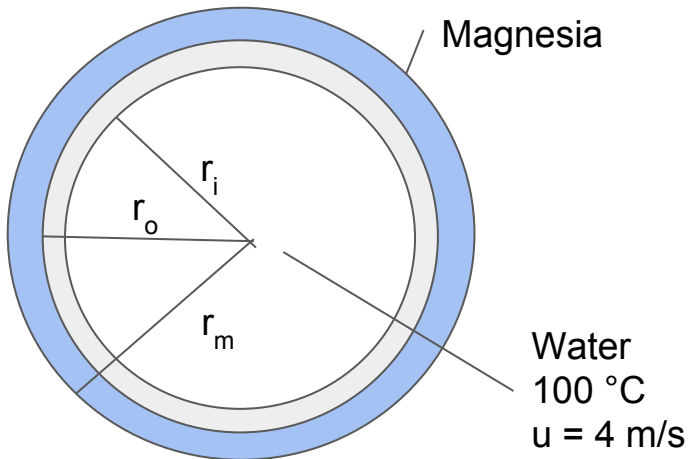
Table A.2...continued.

| <i>Material</i> | <i>Temperature Range</i> | <i>Density</i> | <i>Specific Heat</i> | <i>Thermal Conductivity</i> | <i>Thermal Diffusivity</i> |
|----------------------------|--------------------------|-----------------------------|----------------------|-----------------------------|------------------------------|
| | (°C) | ρ (kg/m ³) | c_p (J/kg·K) | k (W/m·K) | α (m ² /s) |
| Magnesia, 85% (insulation) | 38 | ≈200 | | 0.067 | |
| | 93 | | | 0.071 | |
| | 150 | | | 0.074 | |
| | 204 | | | 0.08 | |

$$Re_{\text{water}} = 8.1633e+05$$

(turbulent)

Air
20 °C
 $h_o = 6 \text{ W/m}^2\text{K}$



In the case of turbulent flow

$$Nu_D = \frac{(f/8) (Re_D - 1000) Pr}{1 + 12.7 \sqrt{f/8} (Pr^{2/3} - 1)}$$

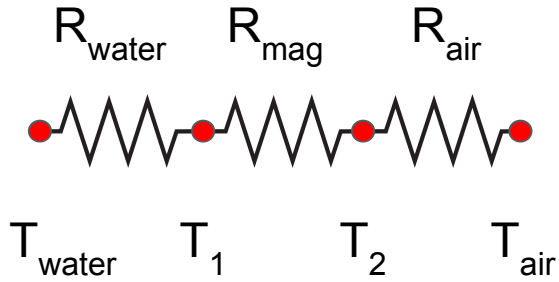
for $2300 \leq Re_D \leq 5 \times 10^6$.

$$f = (0.790 \ln Re_D - 1.64)^{-2}$$

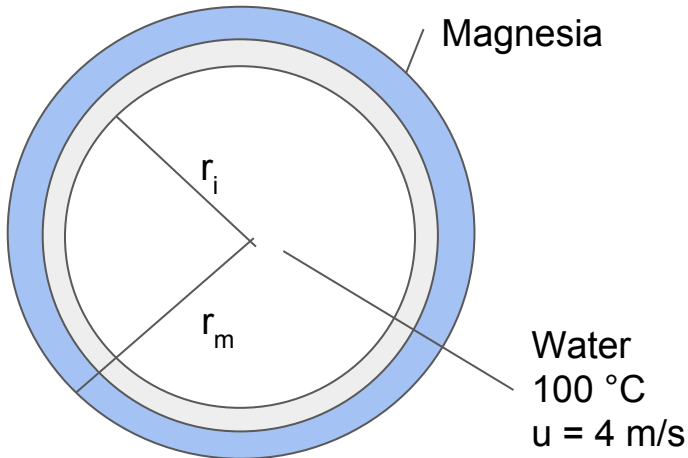
$$f = 0.012039$$

$$Nu = 1756.0$$

$$h = Nu \cdot k / D = 1.9875e+04 \text{ W/m}^2\text{K}$$



Air
 $20\text{ }^\circ\text{C}$
 $h_o = 6\text{ W/m}^2\text{K}$



$$R_{t_{\text{cyl}}} = \frac{\ln(r_o/r_i)}{2\pi lk}$$

$$R_{t_{\text{conv}}} = \frac{1}{hA}$$

$$R_{\text{water}} = 1/(2\pi r_i h_{\text{water}}) = \mathbf{2.6693e-04\text{ K/W}}$$

$$R_{\text{mag}} = \ln(r_m/r_i)/(2\pi k_{\text{mag}}) = \mathbf{1.1451\text{ K/W}}$$

$$R_{\text{air}} = 1/(2\pi r_m h_{\text{air}}) = \mathbf{0.53052\text{ K/W}}$$

$$R_{\text{total}} = R_{\text{water}} + R_{\text{mag}} + R_{\text{air}} = \mathbf{1.6759\text{ K/W}}$$

$$Q = \Delta T/R_{\text{total}} = \mathbf{47.737\text{ W/m}}$$

$$U = Q/(A*\Delta T) = 1/(A_i*R_{\text{total}}) = \mathbf{3.1656\text{ W/m}^2\text{K}}$$

$$T_2 = T_{\text{air}} + R_{\text{air}}*Q = \mathbf{45.325\text{ }^\circ\text{C}}$$

$$T_1 = T_{\text{water}} + R_{\text{water}}*Q = \mathbf{99.987\text{ }^\circ\text{C}}$$

7.17 Air at 200 psia flows at 12 m/s in an 11 cm I.D. duct. Its bulk temperature is 40°C and the pipe wall is at 268°C. Evaluate h if $\varepsilon/D = 0.00006$.

DATA

$T=154$; [°C]

$\rho=11.207$; [kg/m³]

$c_p=1.0264$; [kJ/kgK]

$k=0.03555$; [W/mK]

$Pr=0.703$; [-]

$\mu=24.338e-6$; [Pa*s]

$f = 0.013602$

$f_{smooth} = 0.012679$

$$Nu_D = \frac{(f/8) (Re_D - 1000) Pr}{1 + 12.7\sqrt{f/8} (Pr^{2/3} - 1)}$$

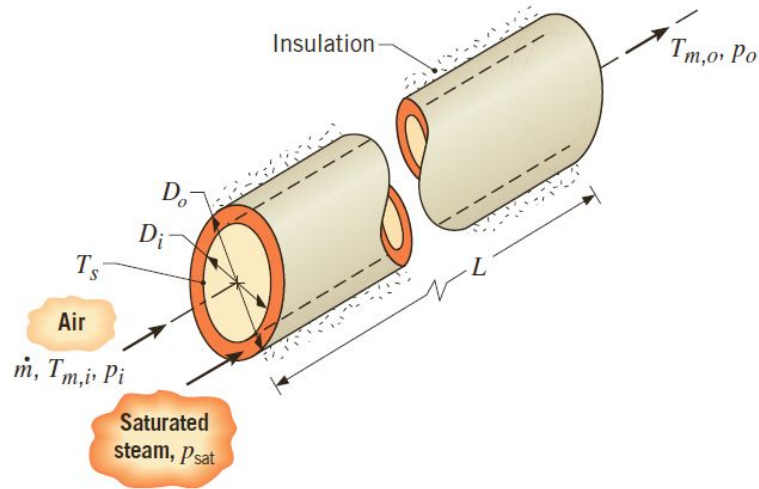
$Nu = 814.64$

$h = 263.28$ W/m²K

$Nu_{smooth} = 756.14$

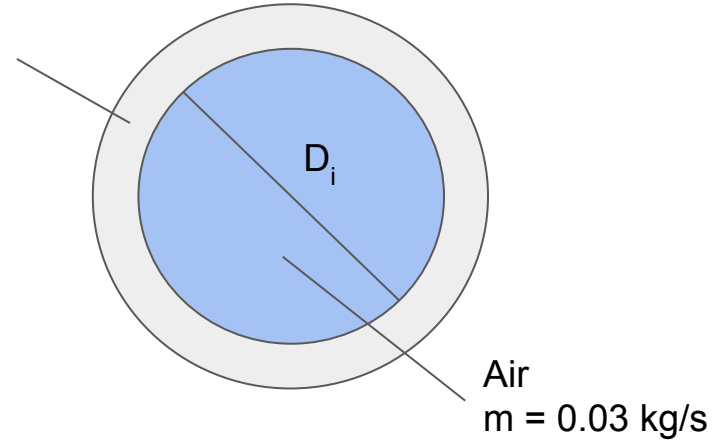
$h_{smooth} = 244.37$ W/m²K

8.38 An air heater for an industrial application consists of an insulated, concentric tube annulus, for which air flows through a thin-walled inner tube. Saturated steam flows through the outer annulus, and condensation of the steam maintains a uniform temperature T_s on the tube surface.



Consider conditions for which air enters a 50-mm-diameter tube at a pressure of 5 atm, a temperature of $T_{m,i} = 17^\circ\text{C}$, and a flow rate of $m = 0.03 \text{ kg/s}$, while saturated steam at 2.455 bars condenses on the outer surface of the tube. If the length of the annulus is $L = 5 \text{ m}$, what are the outlet temperature $T_{m,o}$ and pressure p_o of the air? What is the mass rate at which condensate leaves the annulus?

Steam
126.8 °C



DATA

$$T_{\text{wall}}=126.8; [^\circ\text{C}]$$

$$T_{\text{mean}}=71.9; [^\circ\text{C}]$$

$$\rho=5.12; [\text{kg/m}^3]$$

$$c_p=1.01; [\text{kJ/kgK}]$$

$$k=0.029764; [\text{W/mK}]$$

$$\text{Pr}=0.705; [-]$$

$$\mu=20.697\text{e-}6; [\text{Pa}\cdot\text{s}]$$

Table A.4 Some latent heats of vaporization, h_{fg} (kJ/kg), with temperatures at triple point, T_{tp} (K), and critical point, T_c (K).

| T (K) | Water | Ammonia | CO ₂ | HCFC-22 | HFC-134a | Mercury | Methanol | Nitrogen | Oxygen |
|----------|--------|---------|-----------------|---------|----------|---------|----------|----------|--------|
| 60 | | | | | | | | | 238.4 |
| 70 | | | | | | | | 208.1 | 230.5 |
| 80 | | | | | | | | 195.7 | 222.3 |
| 90 | | | | | | | | 180.5 | 213.2 |
| 100 | | | | | | | | 161.0 | 202.6 |
| 110 | | | | | | | | 134.3 | 189.7 |
| 120 | | | | | 300.4 | | | 92.0 | 173.7 |
| 130 | | | | | 294.0 | | | | 153.1 |
| 140 | | | | | 287.9 | | | | 125.2 |
| 150 | | | | | 281.8 | | | | 79.2 |
| 160 | | | | | 275.9 | | | | |
| 180 | | | | | 264.3 | 257.4 | | | |
| 200 | | 1474 | | | 252.9 | 245.7 | | 1310 | |
| 220 | | 1424 | 344.9 | | 241.3 | 233.9 | | 1269 | |
| 230 | | 1397 | 328.0 | | 235.2 | 227.8 | | 1258 | |
| 240 | | 1369 | 309.6 | | 228.9 | 221.5 | | 1247 | |
| 250 | | 1339 | 289.3 | | 222.2 | 215.0 | | 1235 | |
| 260 | | 1307 | 266.5 | | 215.1 | 208.2 | | 1222 | |
| 270 | | 1273 | 240.1 | | 207.5 | 201.0 | | 1209 | |
| 273 | 2501 | 1263 | 230.9 | | 205.0 | 198.6 | 306.8 | 1205 | |
| 280 | 2485 | 1237 | 208.6 | | 199.4 | 193.3 | 306.6 | 1196 | |
| 290 | 2462 | 1199 | 168.1 | | 190.5 | 185.0 | 306.2 | 1181 | |
| 300 | 2438 | 1158 | 103.7 | | 180.9 | 176.1 | 305.8 | 1166 | |
| 310 | 2414 | 1114 | | | 170.2 | 166.3 | 305.5 | 1168 | |
| 320 | 2390 | 1066 | | | 158.3 | 155.5 | 305.1 | 1150 | |
| 330 | 2365 | 1015 | | | 144.7 | 143.3 | 304.8 | 1116 | |
| 340 | 2341 | 957.9 | | | 128.7 | 129.3 | 304.4 | 1096 | |
| 350 | 2315 | 895.2 | | | 109.0 | 112.5 | 304.1 | 1078 | |
| 360 | 2290 | 824.8 | | | 81.8 | 91.0 | 303.8 | 1054 | |
| 373 | 2257 | 717.0 | | | | | 303.3 | 1022 | |
| 400 | 2183 | 346.9 | | | | | 302.4 | 945 | |
| 500 | 1828 | | | | | | 299.2 | 391 | |
| 600 | 1173 | | | | | | 295.9 | | |
| 700 | | | | | | | 292.3 | | |
| T_{tp} | 273.16 | 195.5 | 216.6 | 115.7 | 169.9 | 234.2 | 175.5 | 63.2 | 54.3 |
| T_c | 647.1 | 405.4 | 304.3 | 369.3 | 374.2 | | 512.5 | 126.2 | 154.6 |

Appendix A: Some thermophysical properties of selected materials

Table A.5: saturated vapors (p :

| T (K) | p (MPa) | ρ (kg/m ³) | c_p (J/kg·K) | k (W/m·K) | μ (kg/m·s) |
|-------------|-----------|-----------------------------|----------------|-------------|-------------------------|
| Water vapor | | | | | |
| 273.16 | 0.0006177 | 0.004855 | 1884 | 0.01707 | 0.9216×10^{-5} |
| 275.0 | 0.0006985 | 0.005507 | 1886 | 0.01717 | 0.9260 |
| 280.0 | 0.0009918 | 0.007681 | 1891 | 0.01744 | 0.9382 |
| 285.0 | 0.001389 | 0.01057 | 1897 | 0.01773 | 0.9509 |
| 290.0 | 0.001920 | 0.01436 | 1902 | 0.01803 | 0.9641 |
| 295.0 | 0.002621 | 0.01928 | 1908 | 0.01835 | 0.9778 |
| 300.0 | 0.003537 | 0.02559 | 1914 | 0.01867 | 0.9920 |
| 305.0 | 0.004719 | 0.03360 | 1920 | 0.01901 | 1.006 |
| 310.0 | 0.006231 | 0.04366 | 1927 | 0.01937 | 1.021 |
| 320.0 | 0.01055 | 0.07166 | 1942 | 0.02012 | 1.052 |
| 340.0 | 0.02719 | 0.1744 | 1979 | 0.02178 | 1.116 |
| 360.0 | 0.06219 | 0.3786 | 2033 | 0.02369 | 1.182 |
| 373.15 | 0.1014 | 0.5982 | 2080 | 0.02510 | 1.227 |
| 380.0 | 0.1289 | 0.7483 | 2110 | 0.02587 | 1.250 |
| 400.0 | 0.2458 | 1.369 | 2218 | 0.02835 | 1.319 |
| 420.0 | 0.4373 | 2.352 | 2367 | 0.03113 | 1.388 |

Calculation of the friction coefficient and pressure drop

$$Re = 3.6911e+04$$

Turbulent

$$f = (0.790 \ln Re_D - 1.64)^{-2} \quad 3000 \leq Re_D \leq 5 \times 10^6$$

$$f = 0.022492$$

$$f \equiv \frac{\text{head loss}}{\left(\frac{\text{pipe length}}{D} \frac{u_{av}^2}{2}\right)} = \frac{\Delta p}{\left(\frac{L}{D} \frac{\rho u_{av}^2}{2}\right)}$$

$$P_{in} = 5.066 \text{ [bar]}$$

$$\Delta p = 51.276 \text{ [Pa]}$$

$$P_{out} = 5.0655 \text{ [bar]}$$

Energy Balance on the air side

$$Nu_D = \frac{(f/8) (Re_D - 1000) Pr}{1 + 12.7 \sqrt{f/8} (Pr^{2/3} - 1)}$$

for $2300 \leq Re_D \leq 5 \times 10^6$.

$$Nu = 82.765$$

$$h = 49.268 \text{ [W/m}^2\text{K]}$$

$$\frac{T_{b_{out}} - T_{b_{in}}}{T_w - T_{b_{in}}} = 1 - \exp\left(-\frac{\bar{h}PL}{\dot{m}c_p}\right)$$

$$T_{out} = 96.182 \text{ [}^\circ\text{C]}$$

Energy Balance on the whole heat exchanger

$$h_{lv}=2182.9; [\text{kJ/kg}]$$

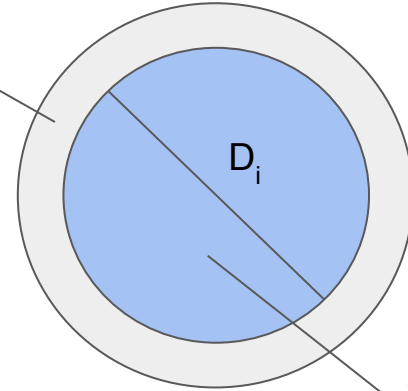
$$Q_{\text{air}} = Q_{\text{cond}}$$

$$m_{\text{air}} \cdot c_p \cdot (T_{\text{out}} - T_{\text{in}}) = m_{\text{cond}} \cdot h_{lv}$$

$$m_{\text{cond}} = m_{\text{air}} \cdot (c_p \cdot 1e3) \cdot (T_{\text{out}} - T_{\text{in}}) / (h_{lv} \cdot 1e3)$$

$$m_{\text{cond}} = 0.0010991 \text{ kg/s}$$

Steam
126.8 °C



Air
 $m = 0.03 \text{ kg/s}$